

Cemented Systems

PVC-U System
PVC-C System
ABS System

Universal use, excellent chemical
resistance, easy to install

Metric and british standard range



Solutions for any challenge

Cemented systems are qualified for universal usage in highly diverse industrial applications.

For safe, reliable and cost effective treatment and distribution of water and chemicals, GF Piping Systems has a comprehensive cemented system portfolio, which includes corresponding jointing technologies, fittings, valves, sensors, pipes and related tools as well as services. The PVC-U range of GF Piping Systems, which has been leading the industry for decades through continuous innovation and proven benefits on safety, efficiency and reliability, covers all aspects required to build, maintain and operate industrial piping systems.

+ Main benefits

Safety	= System lifetime warranty on PVC-U cemented system *
Simplicity	= Easiest system to install
Efficiency	= Excellent cost-performance ratio
Environment	= Low carbon & water foot print

* Detailed information regarding the warranty can be found under: www.gfps.com - Planning Fundamentals

+ Everything from one source – From the planning stage to installation

Cemented systems are ideally adapted to customer needs.

We offer our customers not only reliable and innovative products, we supply tailor-made solutions from one source, which generate assurance for our customers. With a comprehensive system solution, GF Piping Systems provides the right fit and quality for many industrial applications and projects worldwide. The diversity of pipes, fittings, valves, jointing as well as automation technologies in the cemented systems portfolio is as diverse as our customers and their individual challenges.

Customizing

The focus of our global customizing teams is manufacturing custom parts for special systems. Standardized processes warrant the highest level of quality.

Technical support

Technical support and material selection are key factors for a successful installation. A team of experts is available for individual support all around the world.



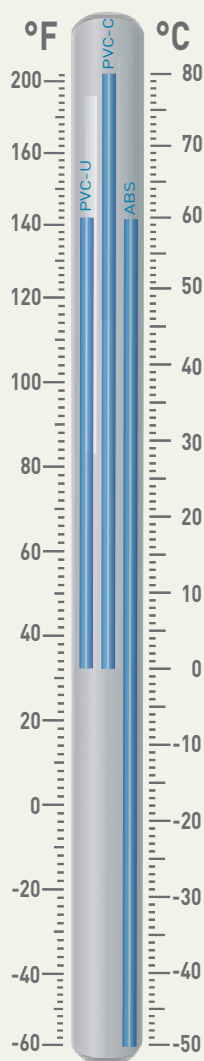
Pipes



Fittings



Valves



PVC-U System (0 °C to +60 °C)

The universal character of PVC-U and its excellent chemical and corrosion resistance offer numerous fields of application. The system is widely used in the chemical and textile industry, in water treatment processes, for drinking water applications and vacuum lines.



PVC-C System (0 °C to +80 °C)

The corrosion-resistant system has a long service life and a high safety factor in aggressive or corrosive environments. PVC-C systems are in use wherever aggressive media such as mixed acid waste or acids and alkalis at a high temperature are transported, for example, in the chemical, paper and pulp industry or in metal treatment and microelectronic production.



ABS System (-50 °C to +60 °C)

ABS systems offer an energy efficient solution for industrial low temperature applications, refrigeration and cooling systems. The high impact resistance and the low heat conductivity support its use in cold and climate-controlled areas.



Technical documentation

Our extensive know-how of more than 50 years is fully documented in detail in our technical manuals, planning fundamentals and application guides.

Chemical resistance

In the area of chemical resistance our specialist teams offer individual support and advice in selecting the right material for the corresponding requirements.

Online and mobile calculation tools

Our numerous online and mobile calculation tools - available in ten languages - support our customers in configuring and commissioning automation products.

CAD library

The extensive CAD library is the most frequently used planning tool. The freely available database comprises over 30 000 drawings as well as technical data for our customers. Many formats are available.

Training courses and on-site training

GF Piping Systems offers a wide range of training courses that allow participants to gain confidence in working with our products and the proven jointing technologies.

System lifetime warranty *

Confirming confidence in the premium quality of our PVC-U product and system range, we grant a limited system lifetime warranty.



Automation



Jointing technology



Customizing and training

System range

More than a system

We are committed to absolute conformity to standards and material approvals in diverse areas of application. Covering all requirements of the most significant international standards - as stated below - proves the quality, safety and reliability of our products. Therefore, with our cemented system range, our customers can be assured that their needs are covered and comply with most applicable standards.




Standards *: ISO, EN, ASTM, JIS, BS, CE, RoHS, DIN, DVS

Metric range

Products	bar	DN	d																											
			6	8	10	12	16	20	25	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400			
Pipes	PN6-16																													
Fittings	PN6-16																													
Ball Valves	PN6-16																													
Butterfly Valves	PN6-10																													
Check Valves	PN6-16																													
Diaphragm Valves	PN6-16																													
Flanges	PN6-16																													
Gaskets & Pipe Clips	PN16		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		
Sensors & Controllers (P, T, pH, flow, analytical)	-		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓		

British standard range

Products	bar	d	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	8"	10-16"
Pipes	PN9-15																
Fittings	PN9-15																
Ball Valves	PN16																
Butterfly Valves	PN10																
Check Valves	PN6-16																
Diaphragm Valves	PN6-16																
Flanges	PN10-16																
Gaskets & Pipe Clips	PN16		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sensors & Controllers (P, T, pH, flow, analytical)	-		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

 PVC-U system
 PVC-C system
 ABS system

Approvals *:



* The most significant standards and approvals are shown above. An overview of all approvals online: www.gfps.com

For your operational safety

Our special teams offer individual support and advice in selecting the right material of inner pipe for the corresponding requirements.



Professional material technology

Chemical resistance at 20 °C

(Applications can be very dependent on the concentration)

Media	Chemicals	Amorphous thermoplastics		
		PVC-U	PVC-C	ABS
Oxidizing Acids (HNO ₃ , H ₂ CrO ₄ , H ₂ SO ₄ , etc.)	HNO ₃ ≤ 25 %	+	+	-
	25 % ≤ HNO ₃ ≤ 65 %	0	+	-
	H ₂ CrO ₄ aqueous solution	0	0	-
	H ₂ SO ₄ ≤ 70 %	+	+	-
	70 % ≤ H ₂ SO ₄ ≤ 96 %	+	+	-
Non Oxidizing Acids (HCl, HF, etc.)	HCl ≤ 30 %	+	+	-
	HF ≤ 40 %	+	-	-
	40 % ≤ HF ≤ 75 %	-	-	-
Organic (formic acid, acetic acid, citric acid, etc.)	HCOOH ≤ 25 %	+	+	0
	25 % ≤ HCOOH ≤ tech. pure	+	-	-
	CH ₃ COOH ≤ 50 %	+	+	-
	50 % ≤ CH ₃ COOH ≤ tech. pure	0	-	-
	C ₃ H ₇ OH (COOH) ₃	+	+	-
Bases	Inorganic (NaOH, KOH, etc.)	+	0	-
	Organic (amine, imidazole, etc.)	0	-	-
Salts	NaCl, FeCl ₂ , FeCl ₃ , CaCl ₂ , etc.	+	+	+
Halogens	Chlorine, bromine, iodine, (no fluorine)	0	0	-
Fuels / Oils	Aliphatic hydrocarbons	+	0	-
	Aromatic hydrocarbons	-	-	-
Solvents	Chlorinated hydrocarbons	-	-	-
	Ketones	-	-	-
	Alcohols	0	-	-
	Esters	-	-	-
	Aldehydes	-	-	-
Phenols	Phenol, Kresol, etc.	-	-	-
Oxidizing agents	NaOCl, ozone, etc.	0	0	-

+ resistant 0 conditionally resistant, please consult us - not resistant

Please note: The above list is only intended as a guideline and does not replace an in-depth review of material suitability for the particular application. The information is based on our experience and is state of the art. These data are general indicators only. In practice, however, other factors such as concentration, pressure and jointing technology must also be taken into consideration. The technical data are not binding and are not expressly warranted characteristics of the goods. Please contact us for help in selecting the right materials.

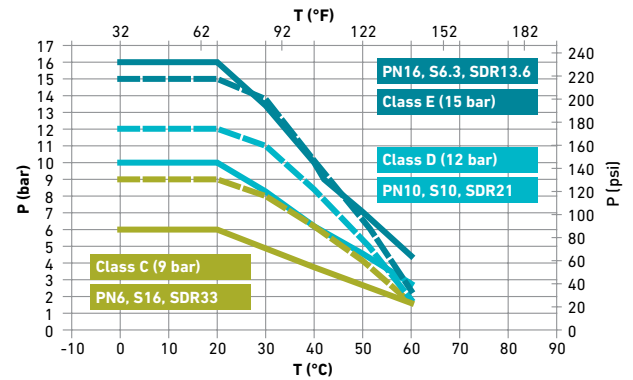
Exceeding quality standards

Pressure-temperature diagram and further system specifications

PVC-U (Metric + British standard)

PVC-U shows very good characteristics in the temperature range from 0-60 °C. Ensuring highest possible thermal stability and chemical resistance PVC-U systems stand up to the most demanding conditions, particularly where media such as acids, alkalis, bases and salts are transported. The universal solution covers all aspects of safety, efficiency and reliability required to build, maintain and operate industrial piping systems.

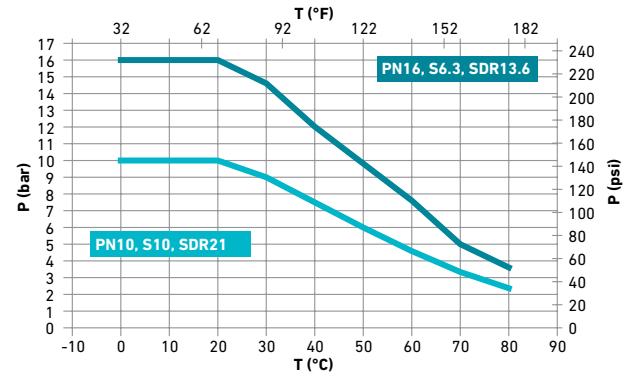
Pressure-temperature diagram



PVC-C (Metric standard)

PVC-C piping materials, having an operational temperature range from 0-80 °C, are suitable for high temperature environments. The excellent mechanical characteristics such as a high tensile strength, stiffness and impact strength are evident even at increased temperatures.

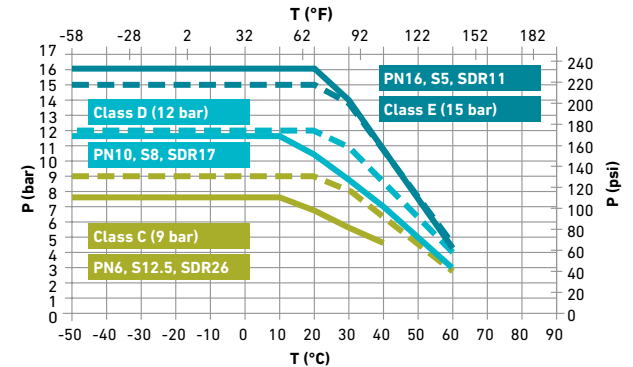
Pressure-temperature diagram



ABS (Metric + British standard)

The outstanding characteristics of ABS allow its application in a wide temperature range between -50 °C and +60 °C. The exceptionally high notched impact strength values, even at low temperatures, indicate the material's high robustness and tolerance to surface damage.

Pressure-temperature diagram



C Design factor (C=2)
P Permissible pressure in bar, psi
T Temperature °C (Celsius), °F (Fahrenheit)

— Metric standard
- - - British standard

Where mixed chemicals and/or high or low temperature and pressure factors are added to chemical resistance factors in the use of a particular piping material, it is advisable to test the suitability of the material under the proposed temperature and pressure conditions.

Pressure-temperature diagrams of GF Piping Systems reflect the physical characteristics and properties of the different cemented systems, which have to be considered to warrant a successful operation.

Our team of experts offers individual support services to assist our customers in determining the right system selection, considering factors such as pressure, temperature and chemical resistance as well as valve maintenance cycles, sealing material and automation.



Material specifications

Systems	Cemented systems		
	PVC-U	PVC-C	ABS
Material	Polyvinylchloride	Polyvinylchloride	Acrylnitrile-Butadien-Styrene
Colour	RAL 7011	RAL 7038	RAL 7001
Density	g / cm ³ - 1.38	g / cm ³ - 1.50	g / cm ³ - 1.035
Thermal Expansion Coefficient	mm / m K - 0.075	mm / m K - 0.065	mm / m K - 0.1
Heat conductivity at 23 °C	0.17 W / m K	0.15 W / m K	0.15 W / m K
Yield Stress at 23 °C	N / mm ² ≥ 52	N / mm ² ≥ 53	N / mm ² ≥ 40
VICAT Temperature °C	≥ 76	≥ 103	≥ 94
Silicone Free	✓	✓	✓
Drinking Water Certificates	✓		

More information regarding technical specifications can be found online in our planning fundamentals: www.gfps.com

From planning to installation

Providing jointing technologies in the portfolio strengthens the integrated system approach offered by GF Piping Systems. With the invention of the cement jointing system, GF Piping Systems leads the industry in jointing technology. Today the cemented systems benefit from excellent jointing technology complemented with all the planning and preparation tools needed to successfully accomplish customers' projects. Factors such as reliability, simplicity in application, chemical resistance and the highest possible thermal stability were always emphasised and still play a major role. The cemented jointing system has proven to be reliable with over a billion joints installed. The system lifetime warranty* on our PVC-U system warrants you peace of mind.

Planning tools



The material selection, technical data, application area and the medium represent the key criteria in the planning process. Our customers benefit from easy access to all our planning tools.

Preparation



The additional range of preparation tools and installation equipment ensures a safe, efficient and simple jointing process. Time saving "dry fit" installations on PVC-U are possible due to our excellence in production and tight tolerances.

Jointing techniques



Solvent cementing

Solvent cementing is the simplest and most efficient jointing method, suitable for almost every medium and requiring no investment in expensive equipment.



Mechanical

Mechanical jointing is a versatile connection with a high number of removable or permanent joints for numerous applications and environments. Our range covers flanges, unions, transition fittings and special adaptors.

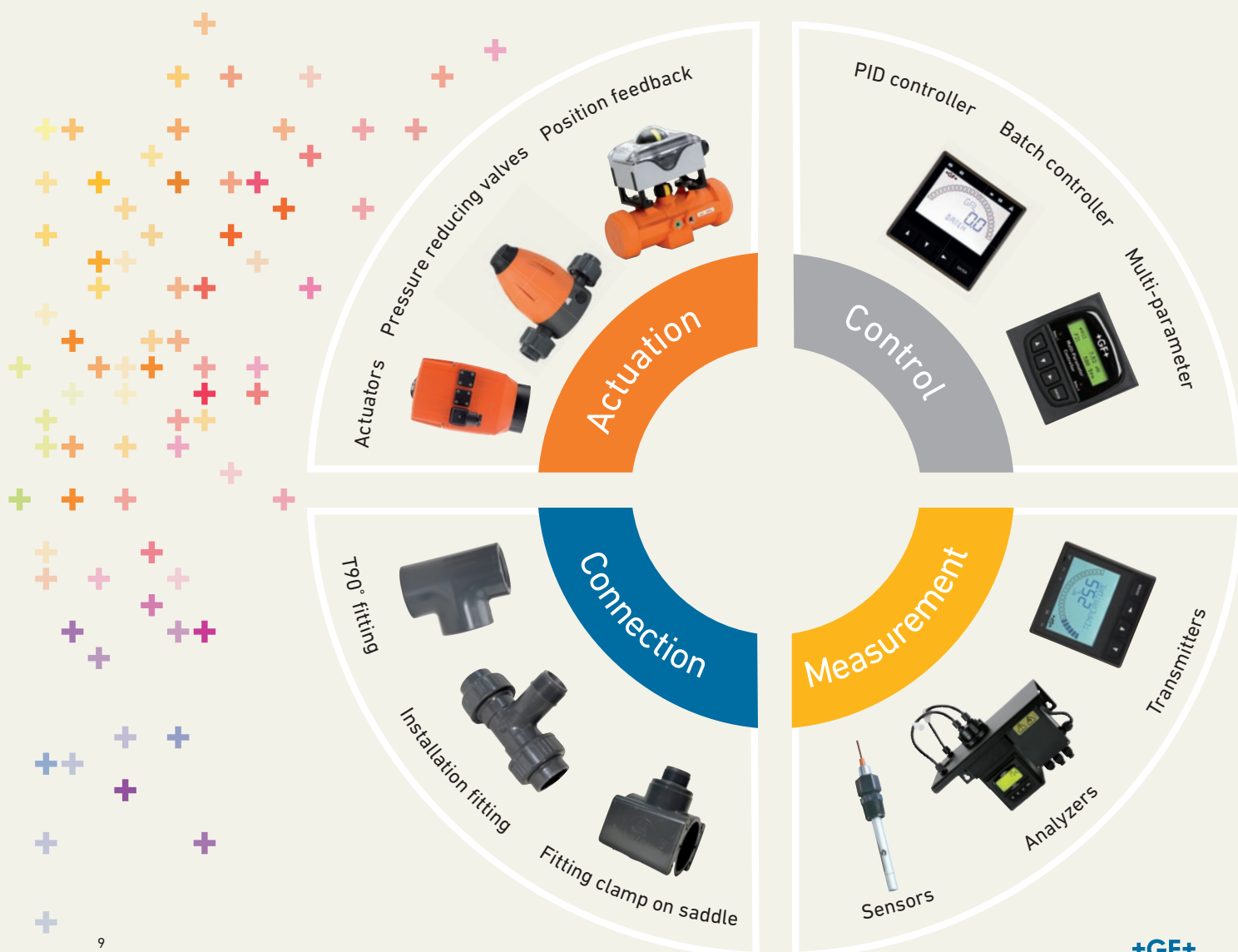
* Detailed information regarding the warranty can be found under: www.gfps.com - Planning Fundamentals

The smarter way of automation

Automation made easy

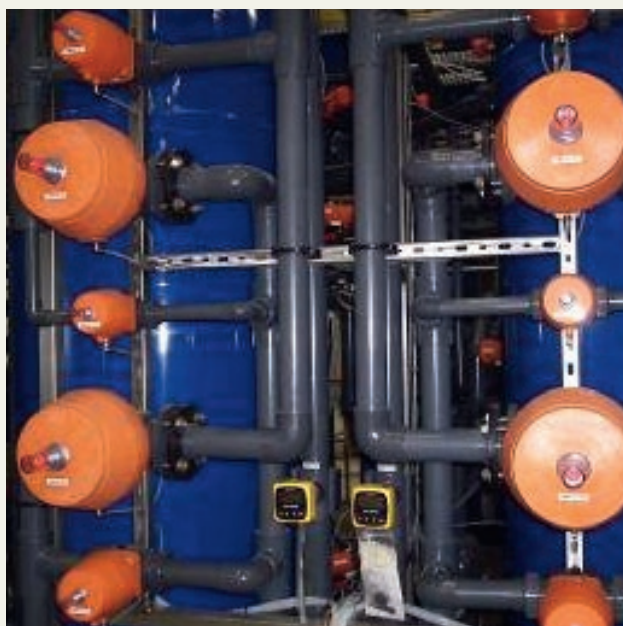
A unique system-based approach that bundles and integrates competencies, knowledge, best-in-class resources and technologies.

With an innovative product portfolio in the field of measurement, control and actuation devices, GF Piping Systems follows its system approach consistently. The complete solution combines measurement, control and actuation technology together with high quality piping systems and therefore represents a unique form of product and competence bundling. The system-integrated devices that measure values such as temperature, pressure and flow deliver accuracy, productivity, reliability and safety to customers in a wide range of industries. Providing the entire range of automation technology from simple instrument panels to complex measurement installations, GF Piping Systems has not only the product resources and the technical know how, but also the global service and support infrastructure needed to meet the high customer requirements.



As versatile as your applications

Application-oriented systems of highest safety and reliability to fit your demanding industrial applications.



Outstanding solutions for the microelectronics industry

PVC-U high-quality system solutions with fittings and valves warrant efficient processes with a long operational life span and a maximum of security and profitability for reliable and cost-optimized Di- or mid-range water qualities.



Automated mixing facility for chemical process industries

Reliable PVC-U solutions for flexible mixing of chemicals complies with the respective health and safety regulations. User- and maintenance-friendly systems are the standard of GF Piping Systems.

Key products in focus

+ Safety



Adapter union / Transition fittings

The adapter unions ensure a safe metal to plastic transition covering materials such as stainless steel, brass, copper or malleable iron. The innovative transition fitting is also offered with metal inserts. Leak tightness is ensured even in case of vibration and temperature fluctuations. All unions are available with male and female threads.

+ Simplicity



PRO-FIT Socket-spigot system

The unique socket-spigot system saves labour time, space as well as material and installation costs. Its compact design with up to 20 % closer spacing in axial distances, less cementing effort and reduced material requirements through direct transitions are big advantages that result in a maximum of efficiency.

GF Piping Systems develops customized best-in-class solutions, aligned to the specific requirements of our customers, enabling profitable operations. Most notably our systems are ideally suited for the water treatment and the chemical process industry.

With our system knowledge and product expertise, we support our customers during the planning process, the sustainable realization of the projects and provide valuable added services. Expertise in developing and producing piping systems, combined with profound industry and market knowledge, based on longstanding experience, makes GF Piping Systems a qualified and professional partner for our customers.



precise tank filling solutions for water treatment

Highly chemical resistant PVC-U piping system installed in a tank top construction with batch filling offers fast, precise and safe filling of tanks. A solution that provides benefits in quality, productivity and maintenance costs.



Water recycling in high-performance shipbuilding

PVC-U piping systems, combined with innovative measurement and control technology, provide a highly economical solution for water treatment and recycling. Chemical compatibility is warranted within the water cycle process.

+ Efficiency



Water-jet pump Type P20

The P20 water-jet pump can replace an electric pump where compressed air is already available. The pump is self-priming and has no mechanical moving parts. So overall the system uses less energy and requires very little maintenance.

+ Environment



Cone check valve Type 561 / 562

The valve is compact, easy to install and very reliable. The wide range of products and materials, as well as the many connection options, make this valve ideal for many different applications. Installation in any orientation is possible.

Worldwide at home

Our sales companies and representatives ensure local customer support in over 100 countries

www.gfps.com

Argentina / Southern South America

Georg Fischer Central Plastics
Sudamérica S.R.L.
Buenos Aires, Argentina
Phone +54 11 4512 02 90
gfcentral.ps.ar@georgfischer.com
www.gfps.com/ar

Australia

George Fischer Pty Ltd
Riverwood NSW 2210 Australia
Phone +61 (0) 2 9502 8000
australia.ps@georgfischer.com
www.gfps.com/au

Austria

Georg Fischer
Rohrleitungssysteme GmbH
3130 Herzogenburg
Phone +43 (0) 2782 856 43-0
austria.ps@georgfischer.com
www.gfps.com/at

Belgium / Luxembourg

Georg Fischer NV/SA
1070 Bruxelles/Brüssel
Phone +32 (0) 2 556 40 20
be.ps@georgfischer.com
www.gfps.com/be

Brazil

Georg Fischer Sist. de Tub. Ltda.
04795-100 São Paulo
Phone +55 (0) 11 5525 1311
br.ps@georgfischer.com
www.gfps.com/br

Canada

Georg Fischer Piping Systems Ltd
Mississauga, ON L5T 2B2
Phone +1 (905) 670 8005
Fax +1 (905) 670 8513
ca.ps@georgfischer.com
www.gfps.com/ca

China

Georg Fischer Piping Systems Ltd
Shanghai 201319
Phone +86 21 3899 3899
china.ps@georgfischer.com
www.gfps.com/cn

Denmark / Iceland

Georg Fischer A/S
2630 Taastrup
Phone +45 (0) 70 22 19 75
info.dk.ps@georgfischer.com
www.gfps.com/dk

Finland

Georg Fischer AB
01510 VANTAA
Phone +358 (0) 9 586 58 25
Fax +358 (0) 9 586 58 29
info.fi.ps@georgfischer.com
www.gfps.com/fi

France

Georg Fischer SAS
95932 Roissy Charles de Gaulle Cedex
Phone +33 (0) 1 41 84 68 84
fr.ps@georgfischer.com
www.gfps.com/fr

Germany

Georg Fischer GmbH
73095 Albershausen
Phone +49 (0) 7161 302-0
info.de.ps@georgfischer.com
www.gfps.com/de

India

Georg Fischer Piping Systems Pvt. Ltd.
400 076 Mumbai
Phone +91 224007 2001
branchoffice@georgfischer.com
www.gfps.com/in

Indonesia

George Fischer Pte Ltd –
Representative Office
Phone +62 21 2900 8564
Fax +62 21 2900 8566
sgp.ps@georgfischer.com
www.gfps.com/sg

Italy

Georg Fischer S.p.A.
20063 Cernusco S/N (MI)
Phone +39 02 921 861
it.ps@georgfischer.com
www.gfps.com/it

Japan

Georg Fischer Ltd
556-0011 Osaka,
Phone +81 (0) 6 6635 2691
jp.ps@georgfischer.com
www.gfps.com/jp

Korea

GF Piping Systems
Georg Fischer Korea Co., Ltd.
Unit 2501, U-Tower
120 HeungdeokJungang-ro (Yeongdeok-dong)
Giheung-gu, Yongin-si, Gyeonggi-do, Korea
Phone: +82 31 8017 1450
Fax: +82 31 217 1454
kor.ps@georgfischer.com
www.gfps.com/kr

Malaysia

George Fischer (M) Sdn. Bhd.
40460 Shah Alam, Selangor Darul Ehsan
Phone +60 (0) 3 5122 5585
Fax +603 5122 5575
my.ps@georgfischer.com
www.gfps.com/my

Mexico / Northern Latin America

Georg Fischer S.A. de C.V.
Apodaca, Nuevo Leon
CP66636 Mexico
Phone +52 (81) 1340 8586
Fax +52 (81) 1522 8906
mx.ps@georgfischer.com
www.gfps.com/mx

Middle East

Georg Fischer
Piping Systems (Switzerland) Ltd
Dubai, United Arab Emirates
Phone +971 4 289 49 60
gcc.ps@georgfischer.com
www.gfps.com/int

Netherlands

Georg Fischer N.V.
8161 PA Epe
Phone +31 (0) 578 678 222
nl.ps@georgfischer.com
www.gfps.com/nl

Norway

Georg Fischer AS
1351 Rud
Phone +47 67 18 29 00
no.ps@georgfischer.com
www.gfps.com/no

Philippines

Georg Fischer Pte Ltd
Representative Office
Phone +632 571 2365
Fax +632 571 2368
sgp.ps@georgfischer.com
www.gfps.com/sg

Poland

Georg Fischer Sp. z o.o.
05-090 Sekocin Nowy
Phone +48 (0) 22 31 31 0 50
poland.ps@georgfischer.com
www.gfps.com/pl

Romania

Georg Fischer
Piping Systems (Switzerland) Ltd
020257 Bucharest - Sector 2
Phone +40 (0) 21 230 53 80
ro.ps@georgfischer.com
www.gfps.com/int

Russia

Georg Fischer
Piping Systems (Switzerland) Ltd
Moscow 125047
Phone +7 495 258 60 80
ru.ps@georgfischer.com
www.gfps.com/ru

Singapore

George Fischer Pte Ltd
11 Tampines Street 92, #04-01/07
528 872 Singapore
Phone +65 6747 0611
Fax +65 6747 0577
sgp.ps@georgfischer.com
www.gfps.com/sg

Spain / Portugal

Georg Fischer S.A.
28046 Madrid
Phone +34 (0) 91 781 98 90
es.ps@georgfischer.com
www.gfps.com/es

Sweden

Georg Fischer AB
117 43 Stockholm
Phone +46 (0) 8 506 775 00
info.se.ps@georgfischer.com
www.gfps.com/se

Switzerland

Georg Fischer
Rohrleitungssysteme (Schweiz) AG
8201 Schaffhausen
Phone +41 (0) 52 631 30 26
ch.ps@georgfischer.com
www.gfps.com/ch

Taiwan

Georg Fischer Co., Ltd
San Chung Dist., New Taipei City
Phone +886 2 8512 2822
Fax +886 2 8512 2823
www.gfps.com/tw

United Kingdom / Ireland

George Fischer Sales Limited
Coventry, CV2 2ST
Phone +44 (0) 2476 535 535
uk.ps@georgfischer.com
www.gfps.com/uk

USA / Caribbean

Georg Fischer LLC
9271 Jeronimo Road
92618 Irvine, CA
Phone +1 714 731 88 00
Fax +1 714 731 62 01
us.ps@georgfischer.com
www.gfps.com/us

International

Georg Fischer
Piping Systems (Switzerland) Ltd
8201 Schaffhausen/Switzerland
Phone +41 (0) 52 631 30 03
Fax +41 (0) 52 631 28 93
info.export@georgfischer.com
www.gfps.com/int

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